

Field Joining Instructions GB-200 and GB-500

1. Upon receiving mats, unroll them and allow to lay flat for at least an hour allowing the hinge material to relax. Amount of time will vary based on installation conditions.
2. Determine location of each section to be field joined so that the appropriate sections line up. For example, if there are three sections, make sure the bottom of section “A” is matched up to the top of section “B” while the bottom of section “B” will need to be matched up with the top of section “C.”



3. Once all sections are laid out in their respective order, remove the set screw from the top rail of section “B” using a 3/32” hex wrench (provided in the field join kit). This rail should have a hinge connected to the top of it.
4. Slide the rail off the top of that mat section, and pull section “A” up to section “B” to be joined.



5. Once the sections of mat are lying next to each other, slide the removed rail back into place joining it with the hinge-receiving rail on the bottom of section “A” and the top of section “B.”



6. Once the two sections are joined with the rail, put a set screw in the open-hinge channels to securely hold the sections together.